

# Do Sensor

Model:DO485  
Operation Manual  
**V1.10**



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# PART 1. PRODUCT DESCRIPTION

## 1-1 SPECIFICATION

| DO Specification            |                                                                                         | Temperature Specification |                                                                           |
|-----------------------------|-----------------------------------------------------------------------------------------|---------------------------|---------------------------------------------------------------------------|
| Measuring range             | 0~20mg/L (ppm)                                                                          | Temperature principle     | NTC30K                                                                    |
|                             | 0~200%                                                                                  | Measuring range           | -10~120°C(ATC)                                                            |
|                             | Slope reading 70~130%                                                                   | Accuracy                  | ±0.2°C                                                                    |
| Accuracy                    | ±0.2mg/L(0~8mg/L)                                                                       | Resolution                | 0.1°C                                                                     |
|                             | ±0.3mg/L(8~20mg/L)                                                                      | Reproducibility           | 0.1°C                                                                     |
| Resolution                  | 0.01mg/L                                                                                | Other Specification       |                                                                           |
| Reproducibility             | ±0.5% F.S                                                                               | Link above                | 3/4" NPT                                                                  |
| Electrode withstand voltage | Max. 100 Psig                                                                           | Link below                | M42                                                                       |
| Operating temperature       | 0~50°C                                                                                  | Housing Material          | Polypropylene (PP), acid and alkali resistant/food grade/zero dissolution |
| Water flow                  | Highest 3M/S                                                                            | Electrode material        | Silver/Zinc Electrode                                                     |
| Response time               | T90 120 seconds                                                                         | Dimension                 | ø45*L214mm                                                                |
| Communication               | RS-485Modbus RTU<br>Wi-Fi Modbus TCP<br>Web Browser<br>direct reading<br>(192.168.1.80) | Weight                    | ≤350 公克                                                                   |
|                             |                                                                                         | Power                     | 12VDC( Auto-cleaning )<br>9~36VDC( Non auto-cleaning )                    |
| Safety certification        | CE 、 FCC                                                                                | Power consumption         | 1.6W (Auto-cleaning)<br>0.8W(Non auto-cleaning)                           |
|                             |                                                                                         | LINE LENGTH               | 3 meters                                                                  |
|                             |                                                                                         | Ingress Protection Rating | IP68                                                                      |

※The default RS485 transmission rate is 9600 bps, and the default station number is 53

## PART 2.Wiring method

| Line Color | Function                 | Line Color | Function                |
|------------|--------------------------|------------|-------------------------|
| Red        | DC 12~24V                | Black      | GND                     |
| White      | RS485 : D+(A)            | Green      | RS485 : D-(B)           |
| Yellow     | Auto Cleaning pump ( V+) | Blue       | Auto Cleaning pump (V-) |

## PART 3.EQUIPMENT OPERATING INSTRUCTIONS

### 3-1 CONNECTION METHOD

Search for the Wifi signal on your mobile phone, find the Wifi name WQS\_DO\_XXXXX · 並 and connect to the device, where XXXXX is the device serial number. After connecting, open the "Chrome browser" and enter "192.168.1.80" to enter the device screen, as shown in Figure 1 .



(Figure 1 .Sensor Home Page)

## 3-2 CALIBRATION METHOD

Click on the value on the screen to enter the calibration mode, as shown in Figure 2. At this time, the Modbus communication value will keep the concentration value when you click on the calibration. Therefore, it is recommended to click on the calibration before taking out the sensor, and then it is in the calibration mode. Select "Standard Solution Calibration" or "Gain and Offset" according to your needs as shown in Figure 3.



(Figure 2 calibration mode)



(Figure 3 『Standard Solution Calibration』 or 『Gain and Offset』)

### 3-3 AUTO CLEANING SETTINGS

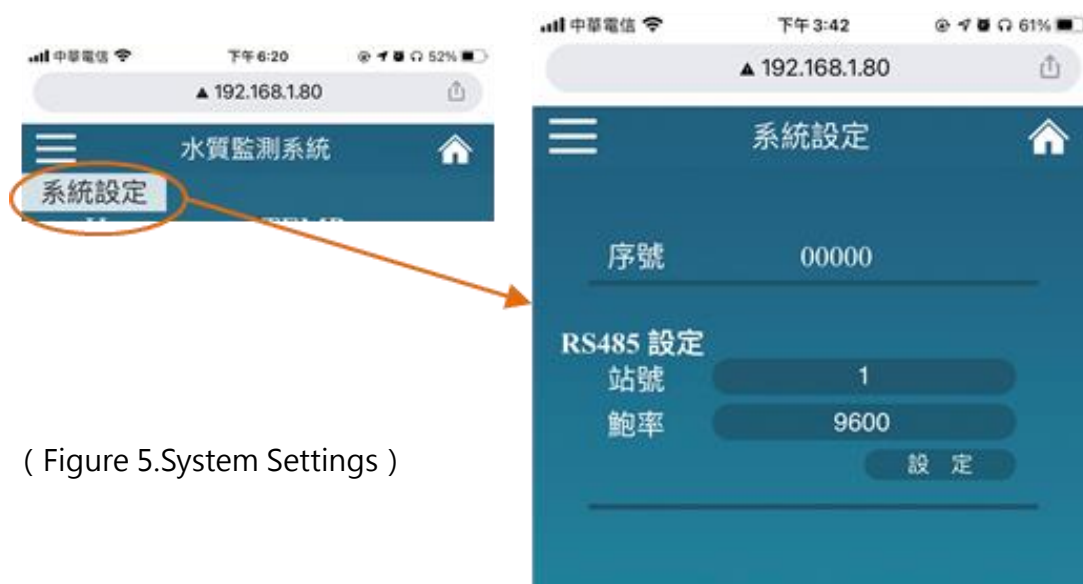
Click Settings at the bottom of the homepage to enter the automatic cleaning setting page, as shown in Figure 4. You can set the required self-cleaning cycle according to the usage mode.



( Figure 4. Auto cleaning settings )

### 3-4 SYSTEM SETTINGS

Click the menu in the upper left corner to enter "System Settings", where you can directly perform RS485 related settings, as shown in Figure 5.



( Figure 5. System Settings )



## PART 4.MAINTENANCE AND CLEANING

### 4-1 REMOVE THE NOZZLE

Hold the blue mechanism and take out the air tube



Rotate the nozzle and remove it





## 4-2 INSTALL THE CLEANING BOTTLE

The cleaning solution is recommended to be 1:1 diluted bleach (bleach for laundry)



Soak for 10 minutes (or increase the time if appropriate)



## 4-3 RINSE WITH WATER



Clean the sensor with a soft brush





## 4-4 REPLACE THE NOZZLE



Confirm whether the nozzle is aligned with the electrode surface



Complete after reinstalling the air pipe



## PART 5.CALIBRATION INSTRUCTION

### 5-1 CONNECT YOUR PHONE TO WI-FI (PRODUCT SERIAL NUMBER)

The product serial number is marked on the sensor sticker



### 5-2 OPEN THE GOOGLE BROWSER, THE URL IS (192.168.1.80)





## 5-3 ENTER THE CALIBRATION SCREEN

Click on DO value



Click standard solution calibration to enter the calibration screen.



## 5-4 REMOVE THE NOZZLE

Hold the blue mechanism and take out the air tube



Rotate the nozzle and remove it





## 5-5 ZERO POINT CALIBRATION



Install NaNO<sub>2</sub> calibration  
bottle



Wait for the value to drop to 0.00ppm

Press the START button for  
anaerobic water



After waiting for the calibration seconds to  
expire, the anaerobic water calibration is  
completed.





## 5-6 SATURATED AIR CALIBRATION (Place in air)

Reinstall the nozzle (the nozzle must be aimed at the film, and the air pipe must be connected)



After a slight rinse, wait for the value to stabilize

Press the START button for saturated air



After waiting for the calibration seconds to expire, the saturated air calibration is completed.



## 5-7 VIEW SLOP



## 5-8 CALIBRATION RECORD





## 5-9 REPLACE THE NOZZLE



Confirm whether the nozzle is aligned with the electrode surface



Complete after reinstalling the air pipe





# PART 6.REPLACE ELECTRODE FILLING SOLUTION

## 6-1 REMOVE THE NOZZLE

Hold the blue mechanism and take out the air



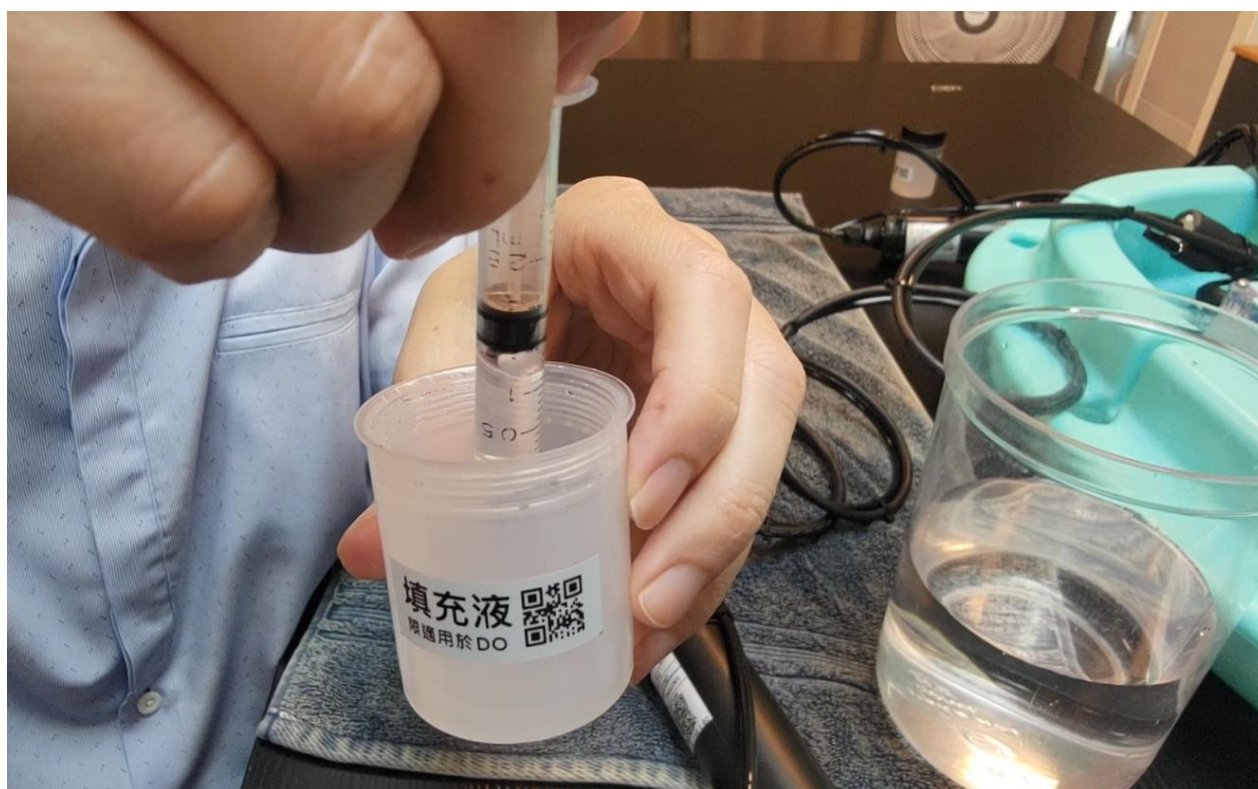
Rotate the nozzle and remove it



## 6-2 Rotate the film cover off



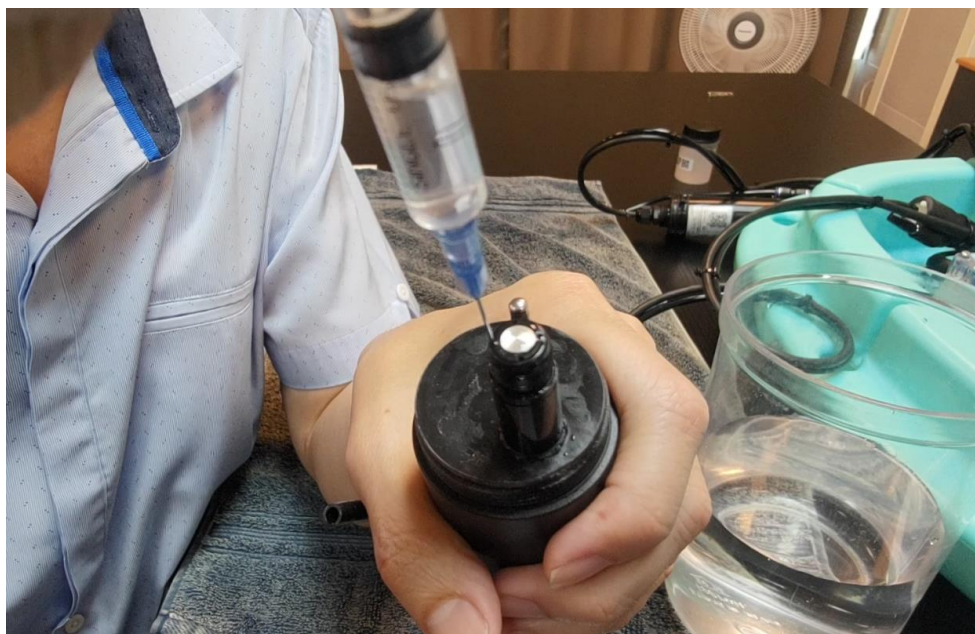
## 6-3 Use a needle to remove the filling solution





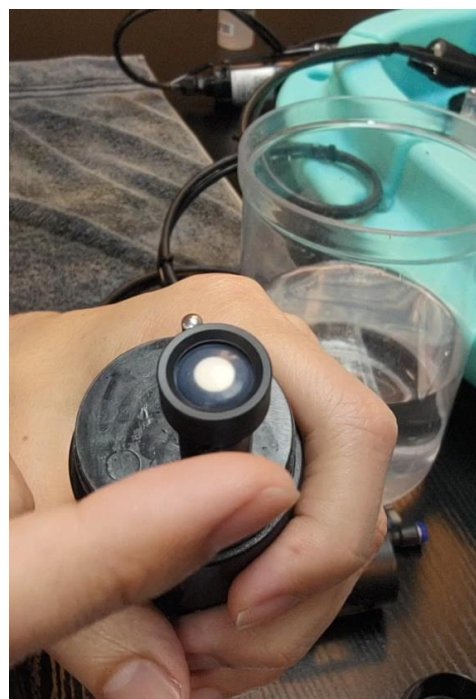
## 6-4 Inject filling fluid

Repeatedly inject (at least 2 times) 10 CC to overflow the filling liquid and clean the inside of the electrode.



## 6-5 Convuluted film

Slow down when rotating to avoid bubbles





## 6-6 Replace the nozzle



Confirm whether the nozzle is aligned with the electrode surface



Complete after reinstalling the air pipe



## PART 7. MODBUS TABLE

| Function 3 to Read/Function 6 to write |               |                                                        |       |     |                                                                      |
|----------------------------------------|---------------|--------------------------------------------------------|-------|-----|----------------------------------------------------------------------|
| Address                                | Setting Value | Item                                                   | Type  | R/W | Remarks                                                              |
| 0x0000                                 | 400001        | instant value                                          | INT16 | R   | Value/100                                                            |
| 0x0001                                 | 400002        | Temp. instant value                                    | INT16 | R   | Value/10                                                             |
| 0x0008                                 | 400009        | DO saturation (percentage)                             | INT16 | R   | Value/10                                                             |
| 0x0009                                 | 400010        | Current saturated dissolved oxygen concentration value | INT16 | R   | Value/100                                                            |
| 0x000A                                 | 400011        | Temp. instant value                                    | INT16 | R   | Value/10                                                             |
| 0x000C                                 | 400014        | Current electrode potential (Float low bit)            | FLOAT | R   | Unit : mV                                                            |
| 0x000D                                 | 400015        | Current electrode potential (Float high bit)           | FLOAT | R   | Unit : mV                                                            |
| 0x0015                                 | 400026        | RS485 station number                                   | INT16 | R/W | 1 ~ 254                                                              |
| 0x0016                                 | 400027        | RS485 transmission rate                                | INT16 | R/W | B2400=0,B4800=1,B9600=2,<br>B19200=3,B38400=4,<br>B57600=5,B115200=6 |
| 0x001E                                 | 400031        | DO instant value (Float low bit)                       | FLOAT | R   |                                                                      |
| 0x001F                                 | 400032        | DO instant value (Float high bit)                      | FLOAT | R   |                                                                      |
| 0x0020                                 | 400033        | Temp. instant value (Float low bit)                    | FLOAT | R   |                                                                      |
| 0x0021                                 | 400034        | Temp. instant value (Float high bit)                   | FLOAT | R   |                                                                      |
| 0x0022                                 | 400035        | Saturation instant value (Float low bit)               | FLOAT | R   |                                                                      |
| 0x0023                                 | 400036        | Saturation instant value (Float high bit)              | FLOAT | R   |                                                                      |

|        |        |                                           |       |     |                                                                               |
|--------|--------|-------------------------------------------|-------|-----|-------------------------------------------------------------------------------|
| 0x0030 | 400049 | Sensor status                             | INT16 | R   | 0: Value reading / 1: Automatic cleaning<br>2: Value keeping / 3: Calibrating |
| 0x0031 | 400050 | Electrode Slope                           | INT16 | R   | Value/10                                                                      |
| 0x0032 | 400051 | Temp.Slope                                | INT16 | R   | Value/10                                                                      |
| 0x003A | 400059 | DO Salinity Compensation (Float low bit)  | FLOAT | R/W | Unit : ppt                                                                    |
| 0x003B | 400060 | DO Salinity Compensation (Float high bit) | FLOAT | R/W | Unit : ppt                                                                    |
| 0x003C | 400061 | DO altitude compensation (Float low bit)  | FLOAT | R/W | Unit : m                                                                      |
| 0x003D | 400062 | DO altitude compensation (Float high bit) | FLOAT | R/W | Unit : m                                                                      |



| Function (04H) |               |                                                        |       |     |           |
|----------------|---------------|--------------------------------------------------------|-------|-----|-----------|
| Address        | Setting Value | Item                                                   | Type  | R/W | Remarks   |
| 0x0000         | 300001        | DO instant value                                       | INT16 | R   | Value/100 |
| 0x0001         | 300002        | Temp. instant value                                    | INT16 | R   | Value/10  |
| 0x0002         | 300003        | Saturation instant value                               | INT16 | R   | Value/10  |
| 0x0009         | 300010        | Current saturated dissolved oxygen concentration value | INT16 | R   | Value/100 |
| 0x000A         | 300011        | Temp. instant value                                    | INT16 | R   | Value/10  |
| 0x000C         | 300014        | Current electrode potential (Float low bit)            | FLOAT | R   | Uint : mV |
| 0x000D         | 300015        | Current electrode potential (Float high bit)           | FLOAT | R   | Uint : mV |
| 0x001E         | 300031        | DO instant value (Float low bit)                       | FLOAT | R   |           |
| 0x001F         | 300032        | DO instant value (Float high bit)                      | FLOAT | R   |           |
| 0x0020         | 300033        | Temp. instant value (Float low bit)                    | FLOAT | R   |           |
| 0x0021         | 300034        | Temp. instant value (Float high bit)                   | FLOAT | R   |           |
| 0x0022         | 300035        | Saturation instant value (Float low bit)               | FLOAT | R   |           |
| 0x0023         | 300036        | Saturation instant value (Float high bit)              | FLOAT | R   |           |

Function 1 to Read/Function 5 to write

| Address | Setting Value | Item                         | Type     | R/W | Remarks |
|---------|---------------|------------------------------|----------|-----|---------|
| 0x0000  | 100001        | Automatic<br>cleaning switch | On / off | R/W |         |

※The firmware version is v1.04 or above, which complies with the above Modbus table.

## PART 8.Modbus BYTE FORMAT DESCRIPTION

### 8.1 INT16 READS INSTANT VALUE (Function03)

| Protocol format description |                          |          |                   |      |                       |       |             |      |
|-----------------------------|--------------------------|----------|-------------------|------|-----------------------|-------|-------------|------|
|                             | Equipment station number | Function | Starting address  |      | Number of data (Word) |       | 16 CRC code |      |
| Host command                | Address                  | 0x03     | 0x00              | 0x00 | 0x00                  | 0x01  | CRC0        | CRC1 |
|                             | Equipment station number | Function | Data bytes        |      | Sensor data           |       | 16 CRC code |      |
| Reply from machine          | Address                  | 0x03     | Number of data *2 |      | ByteH                 | ByteL | CRC0        | CRC1 |

#### Communication Examples

|                    | Equipment station number | Function | Starting address |      | Number of data (Word) |      | 16 CRC code |      |
|--------------------|--------------------------|----------|------------------|------|-----------------------|------|-------------|------|
| Host command       | 0x35                     | 0x03     | 0x00             | 0x00 | 0x00                  | 0x01 | 0x80        | 0x7E |
|                    | Equipment station number | Function | Data bytes       |      | Sensor data           |      | 16 CRC code |      |
| Reply from machine | 0x35                     | 0x03     | 0x02             |      | 0x03                  | 0x61 | 0xC8        | 0x98 |

Convert the sensor data bit 0x0361 (hexadecimal) to decimal format to 865. According to the two decimal places, it is  $865/100=8.65$ , and the dissolved oxygen is 8.65ppm.



## 8.2 Float READS INSTANT VALUE (Function03)

### Protocol format description

|                    | Equipment station number | Function | Starting address  |      | Number of data (Word) |       | 16 CRC code |      |
|--------------------|--------------------------|----------|-------------------|------|-----------------------|-------|-------------|------|
| Host command       | Address                  | 0x03     | 0x00              | 0x00 | 0x00                  | 0x02  | CRC0        | CRC1 |
|                    | Equipment station number | Function | Data bytes        |      | Sensor data           |       | 16 CRC code |      |
| Reply from machine | Address                  | 0x03     | Number of data *2 |      | WordL                 | WordH | CRC0        | CRC1 |

### Communication Examples

|                    | Equipment station number | Function | Starting address |      | Number of data (Word) |           | 16 CRC code |      |
|--------------------|--------------------------|----------|------------------|------|-----------------------|-----------|-------------|------|
| Host command       | 0x35                     | 0x03     | 0x00             | 0x1E | 0x00                  | 0x02      | 0xA0        | 0x79 |
|                    | Equipment station number | Function | Data bytes       |      | Sensor data           |           | 16 CRC code |      |
| Reply from machine | 0x35                     | 0x03     | 0x04             | 0x66 | 0x66                  | 0x41 0x0A | 0xC1        | 0x30 |

Rearrange the sensor data bit 0x6666410A value so that the data bytes are exchanged so that the value is high byte first and low byte last 0x410A6666. Then directly convert it to Float to 8.65, and the dissolved oxygen is 8.65ppm.

Please refer to the online conversion tool:<https://gregstoll.com/~gregstoll/floattohex/>

## 8.3 INT16 READS INSTANT VALUE (Function04)

## Protocol format description

|                    | Equipment station number | Function | Starting address  |      | Number of data (Word) |       | 16 CRC code |      |
|--------------------|--------------------------|----------|-------------------|------|-----------------------|-------|-------------|------|
| Host command       | Address                  | 0x04     | 0x00              | 0x00 | 0x00                  | 0x01  | CRC0        | CRC1 |
|                    | Equipment station number | Function | Data bytes        |      | Sensor data           |       | 16 CRC code |      |
| Reply from machine | Address                  | 0x04     | Number of data *2 |      | ByteH                 | ByteL | CRC0        | CRC1 |

## Communication Examples

|                    | Equipment station number | Function | Starting address |      | Number of data (Word) |      | 16 CRC code |      |
|--------------------|--------------------------|----------|------------------|------|-----------------------|------|-------------|------|
| Host command       | 0x35                     | 0x04     | 0x00             | 0x00 | 0x00                  | 0x01 | 0x35        | 0xBE |
|                    | Equipment station number | Function | Data bytes       |      | Sensor data           |      | 16 CRC code |      |
| Reply from machine | 0x35                     | 0x04     | 0x02             |      | 0x06                  | 0x61 | 0xC9        | 0xEC |

Convert the sensor data bit 0x0361 (hexadecimal) to decimal format to 865. According to the two decimal places, it is  $865/100=8.65$ , and the dissolved oxygen is 8.65ppm.

## 8.4 Float READS INSTANT VALUE (Function04)

### Protocol format description

|                    | Equipment station number | Function | Starting address  |      | Number of data (Word) |       | 16 CRC code |      |
|--------------------|--------------------------|----------|-------------------|------|-----------------------|-------|-------------|------|
| Host command       | Address                  | 0x04     | 0x00              | 0x00 | 0x00                  | 0x02  | CRC0        | CRC1 |
|                    | Equipment station number | Function | Data bytes        |      | Sensor data           |       | 16 CRC code |      |
| Reply from machine | Address                  | 0x04     | Number of data *2 |      | WordL                 | WordH | CRC0        | CRC1 |

### Communication Examples

|                    | Equipment station number | Function | Starting address |      | Number of data (Word) |      | 16 CRC code |      |
|--------------------|--------------------------|----------|------------------|------|-----------------------|------|-------------|------|
| Host command       | 0x35                     | 0x04     | 0x00             | 0x1E | 0x00                  | 0x02 | 0x15        | 0xB9 |
|                    | Equipment station number | Function | Data bytes       |      | Sensor data           |      | 16 CRC code |      |
| Reply from machine | 0x35                     | 0x04     | 0x04             |      | 0x66                  | 0x66 | 0x41        | 0x0A |
|                    |                          |          |                  |      |                       |      | 0xC0        | 0x87 |

Rearrange the sensor data bit 0x6666410A value so that the data bytes are exchanged so that the value is high byte first and low byte last 0x410A6666. Then directly convert it to Float to 8.65, and the dissolved oxygen is 8.65ppm.

Please refer to the online conversion tool: <https://gregstoll.com/~gregstoll/floattohex/>



## 8.4 PERFORM AUTO CLEANING (Function05)

Protocol format description

|                    | Equipment station number | Function | Starting address  |      | Control bit | Complement | 16 CRC code |      |
|--------------------|--------------------------|----------|-------------------|------|-------------|------------|-------------|------|
| Host command       | Address                  | 0x05     | 0x00              | 0x00 | 0xFF        | 0x00       | CRC0        | CRC1 |
|                    | Equipment station number | Function | Data bytes        |      | Sensor data |            | 16 CRC code |      |
| Reply from machine | Address                  | 0x05     | Number of data *2 |      | ByteH       | ByteL      | CRC0        | CRC1 |

## Communication Examples

|                    | Equipment station number | Function | Address |      | Control bit | Complement | 16 CRC code |      |
|--------------------|--------------------------|----------|---------|------|-------------|------------|-------------|------|
| Host command       | 0x35                     | 0x05     | 0x00    | 0x00 | 0xFF        | 0x00       | 0x88        | 0x4E |
|                    | Equipment station number | Function | Address |      | Control bit | Complement | 16 CRC code |      |
| Reply from machine | 0x35                     | 0x05     | 0x00    | 0x00 | 0xFF        | 0x00       | 0x88        | 0x4E |

Writing 0xFF to the control bit starts automatic cleaning.



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